

Dear Customer,

The **BAKS** company was established in 1986. We are now a leading Polish manufacturer of carrying systems for power, telecommunications, pneumatic, water, and other sectors. The latest technology, experienced personnel, coupled with investments in modern machines and equipment such as punching dies, folding machines, profile lines, welding robots, laser cutters, and in-house powder coating system allowed us to reach top standards.

Our products quality is confirmed by numerous certificates:

VDE certificate, issued by TÜV Rheinland Köln, confirms the safety of our products and strength of our cable tray systems presented in this catalogue (submitted products safe working load values contain the safety factor 70%, indicating that our systems have gained extra 70% on their true strength). TÜV is regarded as the most valuable certificate, as it conforms to the PN-EN 61537:2007 standard, harmonized with the EU Directive on low voltage up to 1 kV. Based on the above Directive a CE Declaration of Conformity is issued for products purchased from our company.
 Voluntary recommendation covering all manufactured products except for the fire resistance system.

- So called "E 30, E 90", fire resistance certificates, (conforming to the DIN4102-12 standard), for assuring power supply continuity in the temperature of 1.000 °C, for 30 and 90 minutes respectively. We have already carried out approved testing with the following cable producers: Bitner, Dätwyler, Elkond, Elpar, Eupen, Facab-Lynen, Kabtek, Madex, Nexans, NKT, Prakab, Studer, Tele-Fonika Kable and Technokabel.
 British Standard Certificate BS-EN ...
- Certificates DMT Dortmund
- Classifications FIRES Batizovce
- Classifications MPA Braunschweig
- TÜV ISO 9001:2008 certificate, confirming that all products designed and manufactured by **BAKS** comply with the ISO 9001:2008 quality system.

For many years our products have been exported to numerous European countries, such as:





I. General Terms and Conditions of the Warranty

- 1. BAKS ("Producer") hereby warrants to the Buyer that the product is free of material and workmanship defects.
- 2. A defect in the material and workmanship shall be understood as a defect causing the product to operate in a manner which is inconsistent with the Producer's specification. - The warranty shall cover in particular: mechanical strength of the goods and corrosion resistance of the zinc coating, the coating of powder-
- coated components and components made from stainless metal sheets.
- The warranty covers damage and defects caused by reasons solely attributable to the Producer, such as breaking and bending of the structure, flaking of the protective coating
- 3. The Buyer shall be understood as the entity which made a purchase directly from the Producer.
- 4. The Producer shall remove, free of charge, any defects in the material and workmanship discovered during the warranty period on the terms and conditions stipulated herein, by fixing the product or replacing it with a product which is free of any defect. The Producer has discretion with regard to the choice of the method of repair.
- 5. The period of warranty lasts 12 months from the date of sale. In justified cases, the period of warranty may be extended by the Buyer's request following the arrangement of the conditions of storage and use of the Products with the Producer. Any extension of the warranty period shall be certified in writing, otherwise it shall be null and void.

II. Specific Terms and Conditions of the Warranty

- 1. This warranty shall be effective on condition that the product is used for purposes it was designed for, in line with the Producer's specifications, technical and environmental conditions.
- 2. Neither the Buyer nor any third parties shall have any claims for damages due to any defects arising from a failure of the product. The only liability of the Producer under this warranty shall be the repair or replacement of the Product for one which is free of any defect, in accordance with the terms and conditions hereof.
- 3. The Producer shall be liable to the Buyer only for physical defects arising from causes existing in the purchased Product itself.
- 4. In order for the warranty to be valid end effective, the following conditions must be satisfied:

Transport

Products shall be transported in dry, covered means of transport in such a way that the products are protected against moving, mechanical damage and exposure to elements. Units of load shall be placed in the means of transport one next to another tightly and fixed to prevent them from moving. The cargo should be fixed with transport belts to prevent damage to the components.

Storage of zinc-coated, zinc- and paint-coated products as well as products made from stainless/acid-proof metal sheets

Products should be stored in dry, clean, ventilated storage rooms free from any chemically reactive vapours and gases. Products must be secured from getting wet or damp. If zinc-coated elements get wet or damp, remove them from wet packaging as soon as possible, disassemble them and allow them to dry, then re-assemble them and store in a dry and airy room that ensures protection from precipitation. Products must be stored on pallets, in containers or on specially designed bases (they should not be put directly on concrete or floor).

Storage in inappropriate (humid) conditions may lead to condensation appearing between the surface of zinc-coated or painted elements, or ones made from stainless/acid-proof metal sheets. If zinc-coated elements are exposed to humidity, so-called white corrosion (white-greyish stains) may appear, which does not affect the quality of the zinc coat and does not provide grounds for claiming the warranty. Products made from stainless/acid-proof metal sheets or painted products may be protected with film, which must be removed without delay upon delivery. Leaving the protective film on products painted or made from stainless/acid-proof metal sheets during storage in high temperature and high exposure to sunlight, may lead to chemical reactions causing the film to be embedded in the packaged elements. As a result of such reaction, it will be impossible to remove the film without damaging the surface of the products. For the duration of storage and assembly of the elements, they must be protected against contact with lime, cement and other alkaline construction materials. The transport, storage and assembly of the products must be performed in an environment consistent with the appropriate corrosion aggressiveness based on the PN EN ISO 12944:2001 standard (info p.4)

> In case of not conforming to the regulations, claims shall not be accepted. The products must be stocked indoors, under roof and in a dry environment. Do not allow humidity nor wetting the products.



Protection and maintenance of zinc-coated elements.

The most frequent cause of defects in zinc coatings is incompetent handling of the product during transport, storage and assembly. Therefore. the following rules must be observed:

The cutting and drilling edges which were created during the assembly must be carefully cleaned by removing splinters, grease and any dirt (dust, oil, lubricants, traces of corrosion). The surface is to be repaired by applying a zinc-rich primer, zinc paste or a technically-equivalent material. The thickness of the paint coat should be 30 µm higher than the required local thickness of the zinc coating.

Protection and maintenance of painted elements.

The most frequent cause of defects in paint coatings include: mechanical defects (scratches, chips) and cleaning with chemical agents. Therefore the following rules must be observed:

-Pay particular attention during assembly to avoid scratching and chipping. -Use protective tapes (e.g. painter's tapes) when cutting the element to size.

- -Clean the product at least twice a year.
- -Clean with delicate, non-abrasive fabrics and clean water with pre-tested detergent.
- -Do not clean the coating with steam jets.

-If you intend to clean the product with other cleaning agents than water, test the effects of the agent before cleaning the surface. -If you notice any undesirable effects, do not use the tested cleaning agent.

-Do not use any highly-acidic or highly alkaline cleaning agents (including ones containing detergents).

-Do not use salt or chemical substances meant for removing ice in the vicinity of painted surfaces.



Protection and maintenance of elements made from stainless and acid-proof metal sheets.

The method of machining and the proper selection of the grade of the product for the climate conditions are extremely important factors affecting the quality of the surface during operation.

Corrosion resistance of stainless steel can be maintained by regular cleaning of the surface and it can be further improved by chemical processing of the surface - pickling, passivation.

The most frequent causes of traces of "corrosion" are:

- Surface contamination with particles of iron, black steel (spalls resulting from cutting with a grinder, welding) scratches made in the place of scratching with soft and sharp element made from soft steel.
- Improper storage and transport.
- Incorrect selection of the grade of steel for the weather conditions in which it is to be applied.

Course of action and maintenance if traces of corrosion are noticed:

- Mechanical cleaning. Clean the spots of surface corrosion with needled cloth then polish them with a dry and clean cloth. - Chemical cleaning Apply a thin and even coat of an appropriate cleaning agent on the cleaned surfaces, e.g. with a brush. After about 5 minutes (depending on the cleaning agent used) remove the agent with a damp cloth. The cloth must be regularly rinsed in clean water or

replaced with a clean one. Make sure not to splatter any other components located near the cleaned cable duct. Next, dry the damp surface with e.g. kitchen towel.

- Passivation. Preserve the cleaned, dry surfaces with passivation agent applying it by means of sponge or spray, creating a thin and even protective coating.

The actions specified above are to be made by hand, without using any power tools. If other elements are located under the cleaned products

and there is a risk of splattering those while cleaning the surface with a damp cloth, they must be covered with thick drop cloth. To clean

stainless steel, DO NOT use products for removing mortar or substances containing hydrochloric acid, bleach, agents for cleaning silver. Do not use straight carbon steel wire brushes, steel wool or steel scrubbing pads.

When using caustic cleaning agents, always use protective gloves and glasses.

Warranty Forfeiture

- 1. The warranty does not cover:
- any mechanical defects or defects caused by other flaws, especially defects in protective coatings;
 any defect resulting from product installation and use in conditions or in a manner inconsistent with the Producer's specification (excess of any damage to the product caused by weather conditions, etc.);
 any damage to the product caused as a result of improper storage (decolouring, stains, white corrosion);
 any damage in the product caused by the use of salt and chemicals to remove icing in the vicinity of zinc-coated or painted components, or
- any damage arising as a result of changes in the construction or the use of the products for purposes they were not designed for;
- any damage arising due to the user's fault or ignorance;
- any damage occurring during transportation involving third-party means of transport;
- failure to observe the duty to perform periodic maintenance, if required;
- any damage caused by an act of God (fire, flooding, damage caused by terrorist acts or war, etc.);
 any delay in payment for the Product in excess of 90 days of the invoice payment date.
- 2. The warranty does not cover normal maintenance, such as cleaning and preservation.

Exercising of Warranty

- 1. Defects discovered during the warranty period will be fixed free of charge by BAKS as soon as possible, after the relevant warranty claim is filed.
- 2. Defects or damage to the product uncovered during the warranty period should be reported to the Producer without delay, in any case not later than 7 days after their discovery.
- 3. The warranty procedure covers only complete, verifiable products, free of any mechanical defect or damage caused by external factors.
- 4. The following conditions must all be satisfied in order for a claim under the warranty to be accepted:
- a) The filing of a claim, in writing, by fax or email, specifying:
 the product's name, catalogue number, purchase date, the number of the Stock Issue Confirmation document or the purchase invoice,
- details of the damage to the products and the circumstances in which it occurred, with further information about the occurrence of defects in the product, including pictures of the defective products and the surroundings in which they are mounted and stored.
- 5. Having acknowledged the claim, the Producer shall decide how the claim is to be satisfied.
- 6. The Producer reserves a right to conduct an on-site inspection in the place where the faulty product was mounted.
- 7. The Producer reserves a right to put the warranty procedure on hold if the Buyer is in arrears with the payment for invoices for longer than 14 davs
- 8. The details of the Buyer's rights and the Producer's obligations under warranty are provided for in the Civil Code.

Disclaimer:

BAKS has a policy of continuous product development and reserves the right to alter or amend specifications, as necessary, without prior notice presented in this publication. This catalogue is designed to provide only preliminary technical Information which refers to standard products manufactured by BAKS.



II. Information about the materials from which BAKS products are made from

Corrosiveness class	C1 very low	C2 low	C3 medium	C4 high	C5-I very high (industry grade)	C5-M. very high (maritime grade)
Reduction in protective coating (µm)	< 0.1	> 0.1 to 0.7	> 0.7 to 2.1	> 2.1 to 4.2	> 4.2 to 8.4	> 4.2 to 8.4
Examples of typical environments for moderate climate (for reference only)	Indoors: heated buildings with clean atmosphere, e.g. shops, offices Outdoors: -	Indoors: non-heated buildings in which condensation may occur, e.g. sports halls, warehouses Outdoors: atmospheres with a low degree of pollution	Indoors: manufacturing premises with a high level of humidity and some air pollution, e.g. laundries, breweries, dairies <u>Outdoors</u> : urban and industrial atmospheres	Indoors: chemical plants, swimming pools, repair yards Outdoors: industrial zones and littoral areas of medium salinity	Indoors: buildings or areas with almost constant condensation and high pollution Outdoors: industrial areas with high humidity and an aggressive atmosphere	Indoors: buildings or areas with almost constant condensation and high pollution Outdoors: Littoral areas and areas further into the sea, with high salinity

Material table

Material	Type of coating	Coating properties												
	Sendzimir galvanised PN-EN 10346:2015-09	Steel sheets (3 mm thick) still in hot state are zinc-coated by dipping at the rolling mill. As a result, an even and strongly adhering zinc coating of the average thickness of approx. 19 µm is obtained. Coating damage by cutting, perforation, bending does not result in progressing rusting. All types of cable trays, racks and most load-bearing elements (not welded) which are zinc-coated acc. to the applied Sendzimir method are intended for dry rooms, where chemically aggressive substances are absent (e.g. vapours of chlorine, acids, bases). Recommend for corrosion category C1 and C2.												
	Hot dip galvanised PN- EN ISO 1461:2011	Completely m The process penetrating in on the surfact material, etc. coating. Then affect the qua elements, wh Products und garage rooms fumes from co	achined part: protects stee to the outer s e. Depending), the surface e may be the ality of the pro- cich are zinc-co ergoing hot d s, boiler room pal burning, ei	s (after cutting al from corros teel surface to on conditions of the zinc co effect of humi otective film, soated by hot dipped zinc c dipped zinc c tc. (shipyards	g, bending, w sion. The pro- poreate a new a during zinc ating can ran dity resulting but it has an dipping, are opating are m prrosion cate; , chemical/c	elding, etc.) a ccess involve w iron-zinc all coating (dipp nge from glos in white stair effect on ae erecommende ostly used in gories C5-I a il / gas proce	re dipped in s a complic oy on the su ing time, coo sy light grey s on the sur sthetic quali d for outdoc environme nd C5-M, wh ssing plants,	a zinc, which ated techni irface. Once oling, quality y to matt dai face. This is ity of the pri or use, wher nts of catego here vapour , mines).	n is molten nology base the piece ty of basi ark grey; s zinc hydroduct. A re vapou gory C3 rs of che	en, at a temp ased on diff ce is out of zi c material su however, thi droxide, the ull types of c urs of chemia and C4, wh mically aggr	erature fusion. T inc bath urface, c is does so-calle cable tra cally age ressive s	of approx. 450 The process in , a coating of pu- themical comp not affect quali d white corrosi ys, racks and gressive subst h humidity is p substances occ	C to 460 volves z pre zinc is position of ty of the pon, which most loa ances ar resent (b cur, e.g. s)°C. inc atoms s obtained f the basic protective h does not id-bearing e present. basement, sea water,
	_									Table press	thicknes	s and product thic	kness	county
	F	Type of environment	Very low corrosion	Low corrosion	Medium corrosion	High corrosior	Very high corrosion		F	Pieces and thic values	ckness	Local thickness of coating (minimum value, µm)	Average coating val	thickness of g (minimum lue, μm)
		Corrosion category	C1	C2	C3	C4	C5-I, C5-M		5	Steel >6m Steel >3mm do	o<6mm	70 55		85 70
Steel		Possible							s	Steel >1.5mm d	o<3mm	45		55
		warranty extension	up to 5 years	up to 5 years	up to 5 years	up to 5 years	up to 2 years	s		Steel <1.5r	mm	35		45
	PN-EN 10346:2015-09 MC zinc flake coatings PN-EN ISO 10683:2014-09 F	The coating has a lower tendency to form white rust compared to pure zinc. The Magnelis coating has a naturally dark grey colour and a smooth, bloomless aspect. Magnelis has the ability to self-reconditioning on cut edges, in addition to standard cathode protection comparable to the zinc coating properties, the Magnelis coating protects the exposed cut edges against corrosion due to thin zinc film containing magnesium. Depending on the environment in which Magnelis is used, its use allows a significant, 2-4 fold, reduction in coating weight compared to hot-dip galvanising, while providing better anti-corrosive properties and beong cost-effective. The base coating is applied in the form of zinc and aluminium flakes. All flakes react with the steel surface to form a well-adhering conductive and no toxic zinc-aluminium coating after heat holding. This method is characterised by very high corrosion resistance – up to 1,000 hours in a salt chamb acc. to ISO 9227, after occurrence of red corrosion. The method is accepted worldwide by leading manufacturers in the automotive industry, pow sector and aviation; it is commonly applied for threaded items due to problem-free screwing elements together.							perties, ot-dip e and non- t chamber stry, power					
Stainless/acid- resistant steel	E	To corrosion protection, acid resistant steels prove to be very good materials, e.g. 1.4301 (US Code 304, obsolete Polish Standard 0H18N9). In a very ggressive environment, acid-resistant steels are used as they contain more chemical elements such as nickel, chromium and molybdenum – 1.4401 US Code 316, obsolete Polish Standard 0H17N14M2). Systems made of acid-esistant steels very often outclass alternative structures made of plastics. Elements of acid-resistant steel are mostly used in highly chemically ggressive environments (refineries, treatment plants, plastic processing plants) in the food industry (meat processing plants, diaries, etc.). Poorly navisaged savings can sometimes lead to interrupted operation of the industrial plant due to the need to lead-bearing structure of electrical systems. Manufacturing cable routes of acid-resistant sheets is much more complicated and labour-consuming, compared with manufacturing standard elements made of sheets with zinc plating acc. to the Sendzimir method. The same elements made of acid-resistant sheet is uniform; the colour is matt grey. Elements whose thickness exceeds 1 mm are made of sheets with protective oil provided. Applications include the food industry, gas tanks, equipment in nuclear power plants, structures operated at low temperatures. 1.4401 (316) – Main applications as for the mentioned steels and, additionally, in organic acid environments (resistance to most acids), fertiliser olants.												
Steel + Stainless/acid- resistant steel	powder coating	Polyester and epoxy powder coating (for internal coating). Coating thickness ranges from 60 µm to 120 µm; no primer or solvent is used. Prior to painting, the powder coating of pieces made of black metal sheets undergo phosphate coating, which serves as a primer before powder coating; it considerably extends durability of the coating. Powder coating on pieces made of sheets, which are zinc-coated acc. to the Sendzimir method, provide smooth surfaces, which are free of cracks, runs and creases. Powder coating on pieces made of hot dipped zinc-coated sheets does not provide smooth surfaces because hot dipped zinc-coated elements feature increased surface roughness, compared with zinc coating applied acc. to the Sendzimir method. Prior to painting, hot dipped zinc-coated elements feature increased surface roughness, compared with zinc coating applied acc. to the Sendzimir method. Prior to painting, hot dipped zinc-coated elements feature increased surface roughness, compared with zinc coating applied acc. to the Sendzimir method. Prior to painting, hot dipped zinc-coated elements feature increased surface roughness, compared with zinc coating applied acc. to the Sendzimir method. Prior to painting, hot dipped zinc-coated elements feature increased surfaces which are zinc-coated sheets), which are zinc-coated sheets and remover zinc oxide, whose presence on the element prior to painting could result in coating spalling. Powder coating is characterised by high corrosion / chemical resistance, very good mechanical properties and water resistance. The solution is applied when improvement of corrosion resistance (by powder coating on zinc-coated sheets), enhancement of aesthetics by adding colours to harmonise with accessories, designation of the system (depending on its function) are required. Coating durability depends on compliance with rules relating to transport, storage, installation method, chemical environment, where the structure is to be installed, and maintenance. The standard offer includes 14 colours (see												









New



Standard	ISO 9001:2015
Certificate Registr. No.	01 100 1331984
Certificate Holder:	BAKS
	BAKS Kazimierz Sielski ul. Jagodne 5 05-480 Karczew Poland
Scope:	design and production of METAL support systems for cables, wires, ventilation channels, powder coating, HOT-DIP galvanizi
	Proof has been furnished by means of an audit that the requirements of ISO 9001:2015 are met.
Validity:	The certificate is valid from 2018-03-15 until 2020-04-18. First certification 2001.
	2018-03-15 Guzegove Guzbka



Company activities to ISO 14	BAKS Kazimierz Sielsk are determined by care 001:2015 standard whicl	i is aware of our impact on the environment, because of that our all and responsibility for natural resources.We follow according n is confirmed by attached certificate.
	Certif	icate
	Standard	ISO 14001:2015
	Certificate Registr. No.	01 104 1541861
	Certificate Holder:	BAKS BAKS Kazimierz Sielski ul. Jagodne 5 05-480 Karczew Poland
	Scope:	design and production of METAL support systems for cables, wires, ventilation channels, powder coating, HOT-DIP galvanizing
		Proof has been furnished by means of an audit that the requirements of ISO 14001:2015 are met.
	Validity:	The certificate is valid from 2017-02-27 until 2020-02-26.
		2017-02-27 <u>Gizegoiz Guabka</u> TÜV Rheinland Cert GmbH Am Grauen Stein · 51105 Köln
	www.tuv.com	TÜVRheinland® Precisely Right.



Regulation of the Minister of Development from 2nd June 2016 regarding requirements for electrical equipment.





Attention!

Presented sections for mounting of holders are only for typical panels 991 x 1665 mm. In case of panels with different dimentions, please refer to installation manual for PV panels mounting area. In the area marked with the same colour there should be minimum 4 clamps for the panel to be approved for appropriate load. If the panel is mounted with 4 clamps but placed in two different areas it is apporved for a lower load. While choosing the direction on the arragement of the panels, please take into consideration maximum load capacity of the PV panel, which is specified by the Manufacturer, dependable on the arragement of the panels (vertical or horizontal) and differs according to the height of the panels frame

* - Please check the PV catalogue card, if the Manufacturer allows the possibility of mounting on the shorter side of PV panel.



E - economic version - supporting 2 panels on one UPD..., UPG holder or aluminium profile

With green is marked a path of a sample selection of ballast, triangular construction mounted on flat roof with high load capacity, for panels arranged horizontally in normal version. Symbol of construction is: DP-DTHBN anchored construction flat roof - DP-MHKN - normal version low load capacity of the roof horizontal arrangement of panels







The picture illustrates the specimen arrangement of the structure bracings. Mount the bracings after every third pair of supports

Mounting structure W-V2G1

Description: Complete support system for fixing the two rows of vertically-oriented solar panels

> Technical description: Materials used for the support system: 250GD Steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium, Stainless steel, grade AISI 304

> Mounting structure tested for strength parameters.

Guarantee: -

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Good ground conditions; Semi-cohesive ground of IL<0

Variants of the mounting structure installation: -

Mounting structure W-V2K1- support pillar anchored to the concrete foundation

- Mounting structure W-V2B1- support pillar anchored in a hole in the ground filled with concrete of min. B20

- On request: support pillar screwed into the ground



The list of mounting structure elements required for the installation of vertically-oriented PV panels

CODE	40 panels
CODE	pcs.
CWE100H50/3,6F	7
BDFCH100/2,75F	7
CWC40H40/1,2F	7
CWC40H40/1,6F	7
CWP41H21/3,2F	2
CWP41H21/3,3F	4
LCPE11D	7
UKPNF	28
LCCF	8
SGKFM10x20	200
SMM12x20F	28
CWC100H50/3,15F	4
CWC100H50/3,4F	8
CWC100H50/4,1F	4
CWC100H50/6,3F	4
LC100H50F	16
BUF	8
PUF	76
SAM8x35E	84
PW8E	84
NSM8E	84





3250

The picture illustrates the specimen arrangement of the structure bracings. Mount the bracings after every third pair of supports

Mounting structure W-H3G1

Description: Complete support system for fixing three rows of horizontally-oriented solar panels

> Technical description: Materials used for the support system: Structural steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063 or EN AW-6005A), Stainless steel, grade AISI 304

> Mounting structure tested for strength parameters.

Guarantee: -

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Good ground conditions; Semi-cohesive ground of IL<0 -----

Variants of the mounting structure installation:

- Mounting structure W-H3K1 support pillar anchored to the concrete foundation
- Mounting structure W-H3B1- support pillar anchored in a hole in in the ground filled with concrete of min. B20
- On request: support pillar screwed into the ground



Sec.1

The list of mounting structure elements required for the installation horizontallyoriented PV panels

CODE	45 panels		
	pcs.		
CWE100H50/3,5	8		
BDFCH100/3,15F	8		
CWC40H40/1,2F	8		
CWC40H40/1,7F	8		
CWP40H40/3,3F	2		
CWP40H40/3,45F	6		
LCPE11D	8		
UKPNF	32		
LCCF	8		
SGKFM10x20	216		
SMM12x20F	32		
CWT70H50/4,2F	8		
CWT70H50/4,4F	4		
CWT70H50/6,3F	8		
LCT70H50F	16		
BUF	60		
PUF	60		
SAM8x35E	120		
NSM8E	120		
PW8E	120		





The picture illustrates the specimen arrangement of the structure bracings. Mount the bracings after every third pair of supports



Mounting structure W-H4G2

Description: Complete support system for fixing the four rows of horizontally-oriented solar panels

> Technical description: Materials used for the support system: Structural steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063 or EN AW-6005A), Stainless steel, grade AISI 304

> Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Good ground conditions; Semi-cohesive ground of IL<0

Variants of the mounting structure installation: -

- Mounting structure W-H4K2 support pillar anchored to the concrete foundation
- Mounting structure W-H4B2- support pillar anchored in a hole in the ground filled with concrete of min. B20
- On request: support pillar screwed into the ground



The list of mounting structure elements required for the installation of horizontallyoriented PV panels

CODE	40 panels
	pcs.
CT70H50/2,8F	6
CWT70H50/4,2F	6
BDFCH120/4,2F	6
CWC40H40/1,45F	6
CWC40H40/3F	2
CWC40H40/3,4F	2
LCPT11F	6
UKPNF	30
CWC100H50/3,2F	5
CWC100H50/4,2F	5
CWC100H50/5,75F	5
LC100H50F	15
SGKFM10x20	206
BUF	40
PUF	60
SAM8x35	100
NSM8E	100
PW8E	100





The picture illustrates the specimen arrangement of the structure bracings. Mount the bracings after every third pair of supports

2900

Mounting structure W-H5G2

Description: Complete support system for fixing the four rows of horizontally-oriented solar panels

> Technical description: Materials used for the support system: Structural steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063 or EN AW-6005A), Stainless steel, grade AISI 304

> Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Good ground conditions; Semi-cohesive ground of IL<0 -

Variants of the mounting structure installation:-

- Mounting structure W-H54K2 support pillar anchored to the concrete foundation
- Mounting structure W-H5B2- support pillar anchored in a hole in the ground filled with concrete of min. B20
- On request: support pillar screwed into the ground



The list of mounting structure elements required for the installation of horizontallyoriented PV panels

CODE	50 panels
	pcs.
CT70H50/2,9F	6
CWT70H50/4,4F	6
BDFTH110/5,2F	6
CWP41H21/1F	6
CWP40H40/3,7F	2
LCPT11F	6
UKPNWF	36
CWC100H50/3,15F	12
CWC100H50/4,2F	6
CWC100H50/5,8F	6
LC100H50F	18
SGKFM10x20	232
BUF	40
PUF	80
SAM8x30E	120
NSM8E	120
PW8E	120





3000

Mounting structure W-V2G2

Description: Complete support system for fixing the two rows of vertically-oriented solar panels

> Technical description: Materials used for the support system: Structural steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

> Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Good ground conditions; Semi-cohesive ground of IL<0 -----

- Variants of the mounting structure installation: -
- Mounting structure W-V2K2 support pillar anchored to the concrete foundation
- Mounting structure W-V2B2- support pillar anchored in a hole in the ground filled with concrete of min. B20
- On request: support pillar screwed into the ground



The list of mounting structure elements required for the installation of verticallyoriented PV panels

CODE	46 panels		
	pcs.		
CT70H50/2,5F	8		
CT70H50/3,7F	8		
BDFCH100/2,75F	8		
CWP41H21/0,75F	8		
CWP40H40/3,05F	2		
CWP40H40/3,2F	2		
LCPT11F	8		
UKPNF	32		
CWC100H50/3,5F	8		
CWC100H50/3,95F	4		
CWC100H50/6,3F	8		
LC100H50F	16		
SGKFM10x20	232		
BUF38	8		
PUF	88		
SAM8x35E	96		
NSM8E	96		
PW8E	96		





3000

Mounting structure W-V3G2

Description: Complete support system for fixing the two rows of vertically-oriented solar panels

> Technical description: Materials used for the support system: Structural steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

> Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Good ground conditions; Semi-cohesive ground of IL<0-

- Variants of the mounting structure installation:-
- Mounting structure W-V3K2 support pillar anchored to the concrete foundation
- Mounting structure W-V3B2- support pillar anchored in a hole in the ground filled with concrete of min. B20
- On request: support pillar screwed into the ground



The list of mounting structure elements required for the installation of verticallyoriented PV panels

CODE	60 panels		
	pcs.		
CT70H50/3F	7		
CWT70H50/4F	7		
BDFCH120/4,4F	7		
CWP41H21/0,8F	7		
CWP40H40/3,7F	2		
LCPT11F	7		
UKPNF	42		
CWC100H50/6F	8		
CWC100H50/6,45F	6		
CWC100H50/3,65F	6		
CWC100H50/4,2F	6		
LC100H50F	18		
SGKFM10x20	252		
BUF35	12		
PUF	114		
SAM8x35E	126		
NSM8E	126		
PW8E	126		



BAKS free-standing structures are entirely adapted for the installation of our extension arms and cable trays. Snap-in extension arm allows quick and easy assembly by snapping into perforation of the PV structure support pillar. Extension arms attached to the support pillar with the use of step bolt assure increased strength and are dedicated for the structures with increased support spacing, also in installations with the use of high power inverters. BAKS cable trays provide excellent heat dissipation and they are resistant to direct and dispersed UV radiation. Installing the cables in our trays is a super-quick and effective process. Cable trays equipped with the covers for protection against damage by forest animals and the rodents. The products of BAKS are ITB certified for the electric circuit continuity and they prevent accumulation of the electrical charges on an earthed structure.



Cable tray support - Bracket WWS..., attached to the channel (support pillar)



Cable tray support - snap-in extension arm WZS..., attached to the channel bar perforation (support pillar)



Mounting structures for the installation of photovoltaic solar panels on an inclined roof with steel tiles or corrugated sheets





Mounting structure DS-V1N

Description: Complete support system for fixing the unlimited number of vertically-oriented PV panels on an inclined roof (maximum permissible unit load 550 kg/m²).

> Technical description: Materials used for the support system: 250GD Steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

> Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Variants of the mounting structure installation: ----

- Mounting structure DS-V3N for the installation of vertically oriented solar panels directly to the roof with bitumino us or shingle tiles
- Mounting structure DS-V6cN for the installation of verticallyoriented solar panels directly to the roof with trapezoid steel sheet



The list of the PV panel structure elements in the horizontal arrangement (DS-H1N) and in the vertical arrangement (DS-V1N). Mount the elements every second rafter - ca. 1.60 m

CODE	4 panels (DS-H1N)	4 panels (DS-V1N)
CODE	pcs.	pcs.
PAL40H40/2,1	2	4
PAL40H40/3,15	3	
PLPAN40	8	4
SWDM10x250E	14	10
AD11E	14	10
SSZ10x20E	14	10
NKZM10E	14	10
BUF	4	4
PUF	6	6
SAM8xE	10	10
NKWSM8A	10	10

SAM8x..E Detail A BUF... Or PUF Or PUF Or PUF SSZ 10x010 + NKZM10E AD13E SWDM12x300E AD13E

For detailed information on the products see pages 31 - 49



Mounting structures for the installation of photovoltaic solar panels on an inclined roof with steel tiles



Mounting structure DS-H1E

Description: Complete support system for fixing the unlimited number of horizontally-oriented PV panels on an inclined roof (maximum permissible unit load 550 kg/m²).

> Technical description: Materials used for the support system: 250GD Steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Variants of the mounting structure installation: -

- mounting structure DS-H3E for the installation of horizontally-oriented solar panels directly to the roof with bituminous or shingle tiles

 mounting structure DS-H6cE for the installation of horizontally oriented solar panels directly to the roof with trapezoid steel sheet





The list of the PV panel structure elements in the horizontal arrangement. Mounting every second rafter

CODE	4 panels
CODE	pcs.
PAL40H40/3,3	3
SSZ10x20E	15
NKZM10E	15
SWDM10x250E	15
AD11E	15
BPFNE	8
PPFNE	4
BUF*	8
PUF*	4
SAM8xE*	12
NKWSM8A*	12
* As an alternativ	e solution
BUFK	8
PUFK	4





Mounting structures for the installation of photovoltaic solar panels on an inclined roof with standing seam sheet roofing

Mounting structure DS-V2N

Description: Complete support system for fixing the unlimited number of vertically-oriented PV panels on an inclined roof (maximum permissible unit load 550 kg/m²).

> Technical description: Materials used for the support system: 250GD Steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.







The list of the PV panel structure elements in the horizontal arrangement (DS-H2N) and vertical arrangement (DS-V2N)

CODE	4 panels (DS-H2N)	4 panels (DS-V2N)
CODE	pcs.	pcs.
PAL40H40/2,1	2	4
PAL40H40/3,15	3	
PLPAN40	8	4
UBZRE	16	12
SSZ10x20E	16	12
NKZM10E	16	12
BUF	4	4
PUF	6	6
SAM8xE	10	10
NKWSM8A	10	10



Mounting structures for the installation of photovoltaic solar panels on an inclined roof with ceramic tiles



Mounting structure DS-V4N

Description: Complete support system for fixing the unlimited number of vertically-oriented PV panels on an inclined roof (maximum permissible unit load 550 kg/m²).

> Technical description: Materials used for the support system: Aluminium (EN AW-6063), Stainless steel, grade AISI 304

Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.





The list of the PV panel structure elements in the vertical arrangement (DS-V4N) and in the horizontal arrangement (DS-H4N)

CODE	4 panels DS-H4N	4 panels DS-V4N
	pcs.	pcs.
PAL40H40/2,1	2	4
PAL40H40/3,15	3	
PLPAN40	8	4
DUR40E	14	10
DDW8x100	28	20
SSZ10x20E	14	10
NKZM10E	14	10
BUF	4	4
PUF	6	6
SAM8xE	10	10
NKWSM8A	10	10



Mounting structures for the installation of photovoltaic solar panels an inclined roof with plain tiles



Mounting structure DS-V5N

Description: Complete support system for fixing the unlimited number of vertically-oriented PV panels on an inclined roof (maximum permissible unit load 550 kg/m²).

> Technical description: Materials used for the support system: 250GD Steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.





SAM8x...E ____NKWSM8A

> Aluminum profile PAL40H80/... --PLPAN40 ---SSZ10x20E -NKZM10E

> > DDW8x100

Aluminium profiles PAL40H40/...supportedon DUF75E brackets. DUF75E brackets are mounted to rafters using DDW8x100 woodwork anchors screwed into rafters, which form the roof structure.

DUE75E

Detail A

BUF... or PUF



The list of the PV panel structure elements in the horizontal arrangement (DS-H5N) and in the vertical arrangement (DS-V5N). Mounting every second rafter.

CODE	4 panels (DS-H5N)	4 panels (DS-V5N)
CODE	pcs.	pcs.
PAL40H40/2,1	2	4
PAL40H40/3,15	3	
PLPAN40	8	4
DUF75E	14	10
DDW8x100	28	20
SSZ10x20E	14	10
NKZM10E	14	10
BUF	4	4
PUF	6	6
SAM8xE	10	10
NKWSM8A	10	10

For detailed information on the products see pages 31 - 49



Mounting structures for the installation of photovoltaic solar panels on an inclined roof with trapezoid sheet plate



Mounting structure DS-V6aN

Description: Complete support system for fixing the unlimited number of vertically-oriented PV panels on an inclined roof (maximum permissible unit load 550 kg/m²).

> Technical description: Materials used for the support system: Aluminium (EN AW-6063), Stainless steel, grade AISI 304

Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Variants of the mounting structure installation: - Mounting structure DS-H6aN for the installation of horizontallyoriented solar panels directly to the roof with trapezoid sheet plate







The list of the PV panel structure elements in the horizontal arrangement (DS-H6aN) and in the vertical arrangement (DS-V6aN)

CODE	4 panels (DS-H6aN)	4 panels (DS-V6aN)
CODE	pcs.	pcs.
SMA70/03**	10	10
SMDP6,0x25E*	40	40
BUF	4	4
PUF	6	6
SAM8xE	10	10
NKWSM8A	10	10

* - for sheet plate of below 0,7 mm thickness use the aluminum rivets **NITZP5,2x19,1A**

**- 40 mm high rail SMA40/03 is also available



Mounting structures for the installation of photovoltaic solar panels on an inclined roof with trapezoid sheet plate



Mounting structure DS-V6bN

Description: — Complete support system for fixing the unlimited number of vertically-oriented PV panels on an inclined roof (maximum permissible unit load 550 kg/m²).

Technical description: Materials used for the support system: Aluminium (EN AW-6063), Stainless steel, grade AISI 304

Mounting structure tested for strength parameters.



Guarantee: -

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

Variants of the mounting structure installation: -

- Mounting structure DS-H6bN for the installation of vertically oriented solar panels directly to the roof with trapezoid sheet plate





The list of mounting structure elements required for the installation of vertically oriented PV panels

CODE	4 panels	
CODE	pcs.	
SM400	10	
BUFK	6	
PUFK	4	
SMDP6,0x25E*	40	
* As an alternative solution		
NITZP2,5x19,1A	40	

* - for sheet plate of below 0,7 mm thickness use the aluminum rivets NITZP5,2x19,1A





Mounting structure DP-DNHBE

Description: Complete support system for fixing the horizontally-oriented PV panels at an angle of 5, 10, 15 and 20° (maximum permissible unit load 244 kg/m²). Technical description: Materials used for the support system: Structural steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

Mounting structure tested for strength parameters.

Guarantee:



Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

The DP-DNHBE system allows the panel to be installed without disturbing the roof sheathing by loading the structure with concrete blocks (blocks made of B20 concrete should be used and they should be protected against soaking up with precipitation water).

The panels can be mounted at angles of 5°, 10°, 15° and 20°. This system makes it possible to build east-west type structures.

See the Table below for selecting the set of holders (lower holder + upper holder) in order to obtain the structure with the optimal inclination angle of the panels

Panel inclination angle	Lower holder	Upper holder
5°	UPDC	UPGC5
10°	UPDC	UPGC10
15°	UPDC	UPGC15
20°	UPDC20	UPGC20



The list of the PV panel structure elements in the horizontal arrangement

CODE	9 panels
	pcs.
CMP41H41/1,2F	12
SBR380x450x5	24
PDOP450F	24
BR37/1F	24
SGKFM8x14	24
SGKFM10x20	24
NKZM8E	24
SMM8x60F	24
PW8F	48
BUF	12
PUF	12
UPGC20	12
SAM8x35E	24
OWPP20	9
UPDC20	12





Mounting structure DP-MHKN

Materials used for the support system: 250GD Steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

The DP-MHKN system allows installation on a roof with i.a. sandwich sheet metals of low-bearing capacity whereas the load is transferred through the roof structure located under the feet of the structure prepared for the PV panels. The system allows installation of the panels at an angle of 5, 10, 15 and 20°.



The width of the holder UPD... and UPG... allows supporting 2 panels on a single holder (mounting structure in the economical version- see next page)

See the Table below for selecting the set of holders (lower holder + upper holder) in order to obtain the structure with the optimal inclination angle of the panels

Panel inclination angle	Lower holder	Upper holder
5°	UPDB2	UPGB5
10°	UPDB2	UPGB10
15°	UPDB2	UPGB15
20°	UPDB20	UPGB20

The list of mounting structure elements required for the installation of horizontallyoriented PV panels

CODE	2 panels
	pcs.
SBR200x200	4
BDFCH120/3,15F	2
PDBH120	4
UPDB2	4
UPGB	4
SGKFM10x20	16
SGKFM8x16	8
BUF	8
SAM8xE	8
NKZM8E	8
OWPP	2
SMDD6.3	16





Mounting structure DP-MHKE

Description: Complete support system for fixing the horizontally-oriented PV panels at an angle of 5, 10,15 and 20°. (maximum permissible unit load 550 kg/m²). Technical description:

Materials used for the support system: 250GD Steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

DP-MHKE mounting structure allows the following installation options: - installation of 4 panels with 3 pcs. of support – in the (letter placed at the

- e economical version "E" nd of the CODE) supporting
- 2 panels with a single holder UPD... and UPG...

- installation on a roof with i.a. sandwich sheet metals of low-bearing capacity whereas the load is transferred through the roof structure located under the feet of the structure prepared for the PV panels.

- installation of the panels at an angle of 5, 10, 15 and 20 $^{\circ}$



See the Table below for selecting the set of holders (lower holder + upper holder) in order to obtain the structure with the optimal inclination angle of the panels

Panel inclination angle	Lower holder	Upper holder
5°	UPDB2	UPGB5
10°	UPDB2	UPGB10
15°	UPDB2	UPGB15
20°	UPDB20	UPGB20

The list of the PV panel structure elements in the horizontal arrangement

CODE	4 panels
CODE	pcs.
BDFCH120/3,15F	3
PDBH120	6
SBR200x200	6
UPDB	6
UPGB	6
SGKFM10x20	36
SGKFM8x16	12
BUF	8
PUF	4
SAM8x35E	12
NKZM8E	12
OWPP15	4
SMDD6,3	24





Mounting structure DP-DTAVKN

Description: Complete support system for fixing the vertically-oriented PV panels at an angle of 35°, in the 3rd snow-wind zone

> Technical description: Materials used for the support system: Stal w powłoce Magnelis or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

> Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

DP-DTAVKN mounting structure allows installation of solar panels at an angle of 25, 30 and 35°, respectively. The DP-DTAVKN mounting structure variant allows installation of the horizontally-oriented solar panels at an angle of 25, 30 and 35°. With the use of concrete blocks for ballasting this type of mounting structure allows installation of solar panels without any harm to the roof sheathing

Optionally, the structure can be surrounded by windscreens which by 20% reduce the required load with the use of concrete blocks



The list of mounting structure elements required for the installation of vertically-oriented PV panels

CODE	5 panels	
	pcs.	
PAL40H40/3,15	2	
PAL40H40/2,1	2	
PLPAN40	4	
KT1600A	6	
KT800A	6	
KT1100A	2	
KT1200A	2	
SSZ10X20E	36	
NKZM10E	36	
BUF35	4	
PUF	8	
SAM8x30E	12	
NKWSM8	12	
PSTE*	12	
PSRM8x75F*	24	
Alternative combination of a roof with a wooden sheathing		
PSTPDF	12	
DDW6x60E	48	







Mounting structure DP-DTVBN

Description: Complete support system for fixing the vertically-oriented PV panels at an angle of 35°, in the 3rd snow-wind zone

> Technical description: Materials used for the support system: 250GD Steel in Magnelis coating or hot-dip galvanized acc. to PN-EN ISO 1461:2011, Aluminium (EN AW-6063), Stainless steel, grade AISI 304

> Mounting structure tested for strength parameters.

Guarantee:

Provided all terms and conditions of the manufacturer's guarantee are met the 10-year guarantee is granted for the elements of the support structure.

DP-DTVBN mounting structure allows installation of solar panels at an angle of 25, 30 and 35°, respectively. The DP-DTVBN mounting structure variant allows installation of the horizontally-oriented solar panels at an angle of 25, 30 and 35°. With the use of concrete blocks for ballasting this type of mounting structure allows installation of solar panels without any harm to the roof sheathing (always use the blocks made of concrete in B-20 class and have them protected against water soaking). Optionally, the DP-DTVBN mounting structure can be anchored directly to the roof.



The list of mounting structure elements required for the installation of vertically-oriented PV panels

CODE	4 panels		
CODE	pcs.		
PAL40H40/2,1	4		
PLPAN40	4		
KTT50H50/1,5F	4		
KTT35H35/1,5F	4		
SBR50x500	24		
CMC41H41/1,4F	4		
CMC41H41/0,8	4		
BR36/1F	12		
CWP41H21/1,6F	4		
PMTNF	4		
UKPNF	8		
SRM8x25F	4		
SSZ10X20E	8		
NKZM10E	8		
SMM8x60F	16		
PW8E	32		
SGKFM8x14	8		
SGKFM10x20	16		
BUF*	4		
PUF*	6		
SAM8xE*	10		
NKWSM8*	10		
* As an alternative	e solution		
BUFK	4		
PUFK	6		







APPLICATIONS PV panel fixing for example DS-V6bN construcion

PAL40H40 CODE PAL40H40/1.1	$\downarrow 1,5 \text{ mm}$ $Length Length T 10 ty 100 1 03 894611 1$	
PAL40H40/2,1	2100 1,97 894621 1	
PAL40H40/3 PAL40H40/3 15	3000 2,79 894630 1 3150 2.96 894631 1	
PAL40H40/3,3	3300 3,00 894633 1	
PAL40H40/6,3	6300 5,91 894663 1	
		4
PAL40H80	≠ 1,5 mm	
CODE	L Ko Catalogue	
PAL40H80/2,1	2100 3.30 894421 1	
PAL40H80/4	4000 6,20 894440 1	
PAL40H80/5,4 PAL40H80/5.65	5400 8,35 894454 1 5650 8 75 894465 1	
PAL40H80/6,3	6300 9,75 894463 1	
		X
		MATERIAL Aluminum profile- extruded EN AW-6005
PLPAN40	+ 1,5 mm	
CODE	Kg Catalogue No.	14
PI PAN40	1 Qty Qty 0.06 890510 1	
FEFAMNOU		
CODE		
PLPAWN80	0,16 890080 1	MATERIAL 250GD Steel in Magnelis® coating Steel, 235JR, zinc flake coated acc. to PN-EN ISO 10683:2014-09
ΚΤΔ	≠ 3,0 mm	
0005		
CODE	mm 1 Qty No." Qty	
KT800A	800 1,46 898199 1	
KT1100A KT1200A	1100 2,00 898198 1 1200 2.19 898098 1	
KT1600A	1600 2,91 898096 1	
КТ40Н40/А	≠ 4,0 mm	
CODE	Length A Catalogue	
CODE	$\frac{L}{mm} \frac{L^{NG}}{1 Qty} = \frac{No.}{Qty}$	
KT40H40/1,2A	1200 2,90 899213 1	MATERIAL
K140H40/1,65A	1650 4,00 899217 1	Aluminium
SMA/033	0	
CODE	Kg Catalogue No.	
SMA40/03	1 Qty	
SMA70/03	0,52 890703 1	
SMA40/033	0,39 890433 1	
5MA70/033	0,58 890/33 1	5

MATERIAL Aluminium (EN AW-6063) Available finishes: L- powder coating in a black colour





Sheet thickn. ≠ [mm]: 1,0 1,2 1,5 2,0 3,0 4,0

CWD 44 U24



(🤅 📺 🖬 🍥

Support Channel



GWF41821F			+ 1,5 m	m
CODE	Length L mm	kg 1 Qty	Catalogue No.	Qty
CWP41H21/0,75F	750	0,83	893407	10
CWP41H21/0,8F	800	0,90	893407	10
CWP41H21/1,0F	1000	1,03	893610	10
CWP41H21/1,5F	1500	1,52	893415	10
CWP41H21/1,6F	1600	1,62	893417	10
CWP41H21/2F	2000	2,06	893421	8
CWP41H21/2,7F	2700	2,78	893428	8
CWP41H21/2,8F	2800	2,88	893429	8
CWP41H21/2,9F	2900	2,99	893629	8
CWP41H21/3F	3000	3,09	893431	8
CWP41H21/3,2F	3200	3,53	893432	8
CWP41H21/3,3F	3300	3,64	873833	8

4.0

Support Channel



CWF40A40F	Length	~	≠ 1,5 m	m
CODE	L	<u>/kg</u> 1 Qty	Catalogue No.	aty
CWP40H40/3F	2950	4,67	899330	10
CWP40H40/3,05F	3050	4,70	874031	10
CWP40H40/3,2F	3200	4,98	874032	10
CWP40H40/3,3F	3300	5,23	899333	10
CWP40H40/3,4F	3400	5,39	899335	10
CWP40H40/3,45F	3450	5,46	899334	10
CWP40H40/3,7F	3700	5,86	899337	8
CWC40H40F		<i>±</i>	2,0 mm	-
CODE	Length L mm	/kg 1 Qty	Catalogue No.	aty
CWC40H40/1,2F	1200	2,46	899412	10
CWC40H40/1,45F	1450	2,97	899414	10
CWC40H40/1,6F	1600	3,28	899416	10
CWC40H40/1,7F	1700	3,48	899417	8
CWC40H40/3F	3000	6,15	874130	8



MATERIAL 250GD Steel in Magnelis® coating or steel S355 hot-dip galvanized acc. to PN-EN ISO 1461:2011





MATERIAL 250GD Steel in Magnelis® coating or steel S355 hot-dip galvanized acc. to PN-EN ISO 1461:2011 Sheet thickn. ≠ [mm]: 1,0 1,2 1,5 2,0 3,0 4,0

Channel	Channel		
wzmocniony	Connector		
cwc100H50F	LC100H50F		
	45.5 13x30		

APPLICATIONS Support structures for the photovoltaic solar panels.

	mm	mm	mm	I Qty			
LCT70H50F	70	50	300	0,97	662001	4	
CWC100H5	DF				≠ 2,0 mn	n	
	Width	Height	Length	<u></u>	0-1-1	A	•
CODE	a mm	H	L	<u>/kg\</u> 1 Qt	No.	Qty]
CWC100H50/3,15F	100	50	3150	0 10,8	0 897531	4	
CWC100H50/3,4F	100	50	3400	0 11,6	7 897534	4	
CWC100H50/3,5F	100	50	3500) 12,0	1 898635	4	
CWC100H50/3,65F	100	50	3650) 12,5	2 898636	4	
CWC100H50/3,95F	100	50	3950) 13,7	4 898639	4	
CWC100H50/4,1F	100	50	4100	0 14,0	6 897541	4	
CWC100H50/4,2F	100	50	4200	0 14,4	0 897642	4	
CWC100H50/5,75F	100	50	5750	0 19,7	1 897657	4	
CWC100H50/5,8F	100	50	5800	0 19,8	8 897658	4	
CWC100H50/6F	100	50	6000	20,8	7 898660	4	
CWC100H50/6,3F	100	50	6300	21,6	0 897563	4	
CWC100H50/6,45F	100	50	6450) 22,4	4 898664	4	
LC100H50F					≠ 2,0 mn	1 I	
CODE	Width a	Height H	Leng L	gth . <u>/</u> . 1	Catalo	gue	aty
LC100H50F	100	50	30	0 0	0.87 8951	05	4
				-			

2	2
J	J









Mounting Base PMTNF APPLICATIONS Support Channel assembly on an flat roof	PMTNF		MATERIAL 250GD Steel in Magnelis® coating Steel, 235JR, zinc flake coated acc. to PN-EN ISO 10683:2014-09
Mounting Base PDBH120	PDBH120 CODE PDBH120	1 Qty 3,70 890113 1	C C C
PDBBH120 0 4 otw. Ø10,5 4 otw. Ø10,5 APPLICATIONS Assembly of BDECH profile to the ceiling	PDBBH120 CODE PDBBH120	Catalogue No.Catalogue No.3,708901151	
with reinforced concrete roof and directly to the roof beams through a layered sheet Fastening Bracket	D025	±40 mm	MATERIAL Steel S235JR hot-dip galvanized acc. to PN-EN ISO 1461:2011
PSTE P	CODE PSTE	Rog Catalogue No. Control 1 Oty 0,42 740712 20	Strong)
Mounting Base PSTPDF	PSTPDF CODE PSTPDF	≠ 4,0 mm	MATERIAL Steel, hot-dip galvanized acc. to or steel PN-EN ISO 1461:2011 w powloce Magnelis® Available finishes: E- stainless steel (SS) L- powder coating in a full range of colours (PC)
structural steel).			(info p.4)





Used as spacer protecting against crushing steel profile during installation. Used with channel.



PPF

Sheet thickn. ≠ [mm]: 1,0 1,2 1,5 2,0 3,0 4,0





UKP40H40F





APPLICATIONS For solar panel positioning at a different angle. MATERIAL 250GD or S350GD Steel in Magnelis® coating or steel S355 hot-dip galvanized acc. to PN-EN ISO 1461:2011















(🗧 🖬 🔛 🧟			
Screw (Set)	CODE CODE SMM8x60F SMM8x80F SMM10x20F SMM12x30F	Dimension Length mm Catalogue No. Formation 8 60 898660 100 8 80 650548 100 10 20 651142 100 12 30 651148 100	MATERIAL Steel, hot-dip galv, to Developed descond
Screw (Set) SGKF APPLICATIONS Suspending system components	CODE SGKFM8x16 SGKFM10x20 SGKFM10x30	Dimension Length Dimension Catalogue Fill M L D No. Fill M 16 17 651542 100 10 20 20,5 651641 100 10 30 20,5 890111 100	MATERIAL Steel, zinc flake coated acc. to PN-EN ISO 10683:2014-09
Screw SRM8x25F	SRM8x25F code SRM8x25F	Dimension Dimensio Dimension Dimension Dimension Dimension Dimension Dimensi	MATERIAL Steel, hot-dip galv. to PN-EN ISO 1461:2011
SAM8E APPLICATIONS Suspending system components	CODE CODE SAM8x25E SAM8x30E SAM8x35E SAM8x40E SAM8x45E	Dimension Length mm Catalogue No. Control (No.) 8 25 898525 100 8 30 898531 100 8 35 898535 100 8 40 898540 100 8 45 898540 100	MATERIAL Stainless Steel
Nut NSM8E	NSM8E code NSM8E	Dimension M No. 8 652202 100	
Washer PW8	PW8F CODE PW8F PW8E CODE	Dia. for Bolt Catalogue No. 24 M8 899080 100 Dia. for Bolt Catalogue No. Dia. 24 M8 660944 100	0
Serrated Lock Nut NKZ APPLICATIONS Suspending system components	NKZM8F code NKZM8F NKZME code NKZM8E NKZM10E	Dimension Dimension M D No. 8 17 890104 100 Dimension Dimension M D No. M D Catalogue No. Catalogue No. 00000 100 100 100 100 100 100 10	MATERIAL PW8F and NKZM8F Steel, zinc flake coated acc. to PN-EN ISO 10683:2014-09 MATERIAL PW8E and NKK8E Stainless Steel
Aluminum Rivets with EPDM Washer	CODE NITZP5,2x17,5A NITZP5,2x19,1A	Dimension L No. 17,5 898901 200 19,1 898902 200	

APPLICATIONS Fixing the structure for PV panel on a roof with trapezoidal steel sheet

MATERIAL Aluminium (EN AW-6061)



Screw	SSZ8x12E	Logath	
SSZ	CODE M mm	L No. Set	and the second sec
	SSZ8x12E 8 SSZ10E	12 998121 100	
La la	CODE Dimension	Length Catalogue Set	
	SSZ10x16E 10 SSZ10x18E 10	16 991016 100 18 991018 100	
Square nut	SSZ10x20E 10	20 991020 100	
NKOM8E	CODE	Catalogue No.	(1
	NKOM8E	601008 100	
		Catalogue	
M8	NKWM8E	600808 100	
NKWM10E	NKWM10E		
	CODE	Catalogue No.	
M10	NKWM10E	601010 100	
T- screw with a ball	TZKM8x18	Catalogue	
	CODE TZKM8x18	No." (Q1) 898818 200	
	TZEPDM8x18		
	TZEPDM8x18	898718 200	
			MATERIAL Stainless Steel
Slide nut with a ball	NKWSM8A	Catalogue	
NKWSM8A 12,5		600909 200	6
	Optimal tightening torque = 4.3 Nm		
			13
APPLICATIONS For fixing of system elements to aluminum profile			MATERIAL Aluminium (EN AW-6061)
Self-drilling screw	SMDP	Cotologue	
with EPDM		No.	_
SMDP	SMDP4,8x25E 25 SMDP6,0x25E 25	894819 200 894824 200	
	SMDP6,5x25 25	894825 200	MATERIAL for SMDP4,8x25E and SMDP6x25E Stainless Steel
APPLICATIONS Assembly of roof fixing and support rails on a roof with trapezoidal sheet			MATERIAL for SMDP4,8x20 and SMDP6,5x25 Carbon steel, hardened – with additional coating against corrosion
Sealing washer with EPDM	PWEPDM Dimension	Catalogue	
PWEPDM	CODE Ø mm PW10EPDM 10	No. (aty 891210 200	
APPLICATIONS Sealing of mounting hole	PW12EPDM 12	891212 200	
-			





APPLICATIONS Mounting of sandwich panels

46



(🗧 🖛 🖬 🙆

Cable Tray

Cable Tray

KCJ/KCOJ100H60/3F

0 0 0

0 0 0

0 0 0

0

Cable Tray

KBJ100H60/3F

0 0

0 0 0 0

0 0

0 0

а

а

Π

0 0 Û 0 0

> 0 0

0 0

Λ

Width

100

Width

KGJ/KGOJ100H60/3F



3 8

7x20

0 0

0.0

0.0

0.0

 $0 \ 0$

0.0

0.0

DÒ

USABLE

KGJ/KGOJ100H60/3F ≠ 1.0 mm Width Length Catalogue No. ∕kg∖ CODE a mm T mm 1 m KGJ/KGOJ100H60/3F 100 3000 1,63 **160813** 6/18 Possibility of joining cable tray sections together through sliding one into another and connector-free assembly. For the assembly use Screw Sets SGKM6x12F or SGM6x12F. MATERIAL Steel, hot-dip galv. to PN-EN ISO 1461:2011 L - powder coating in a full range of colours (PC) (info p.4) KCJ/KCOJ100H60/3F ≠ 1,0 mm
 Width
 Length
 Ag
 Catalogue
 Ag

 a
 L
 kg
 1 m
 No.
 Agt/m

 100
 3000
 1,63
 169611
 6/18
 CODE KCJ/KCOJ100H60/3F Possibility of joining cable tray sections together through sliding one into another and connector-free assembly. For the assembly use Screw Sets SGKM6x12F or SGM6x12F. stainless steel (SS) CROSS SECTION **KBJ100H60/3F** ≠ 1,0 mm Width Length <u>/kg</u> 1 m Catalogue No. CODE a mm L mm i/m KBJ100H60/3F 100 3000 2,00 169211 6/18 Possibility of joining cable tray sections together through sliding one into another and connector-free assembly. For the assembly use Screw Sets SGKM6x12F or SGM6x12F. MATERIAL Steel, hot-dip galv. to PN-EN ISO 1461:2011 CROSS SECTION Available finishes: E- stainless steel (SS) L- powder coating in a full range of colours (PC) (info p.4) **PKJ100/3F** ≠ 1,0 mm Width Lenath /kg/ 1 m

Catalogue No. []

Catalogue

165200

165100

aty

100

100

100 3000 1,04 **133813** 10/30

Qty/m

APPLICATIONS Cable routing Cover PKJ100/3F CODE PKJ100/3F Rs APPLICATIONS Eliminating the risk of mechanical damage to cales **ZPNH60...**

USABLE



Preventing the cover from slipping



MATERIAL Steel, hot-dip galv. to PN-EN ISO 1461:2011 Available finishes: E- stainless steel (SS) L- powder coating in a full range of colours (PC) (info p.4)

MATERIAL

Sheet thickn. ≠ [mm]: 0,5 0,7 1,0 1,2 1,5 2,0

Heigh H

mm 29

29

CODE

ZPNH60F

ZPNH60E

a mm

L mm



Fixing wire mesh cable trays to brackets.

